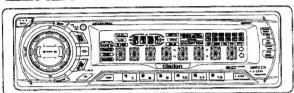
Clarion Co., Ltd.

Shibuya 2-chome, Shibuyaku, Tokyo, 150-8335 Japan Tel:03-3400-1121

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Service Manual

CENET



RDS-EON/FM-MPX/MW/LW Radio **Cassette Combination With** CD/MD Changer Control

Model

ARX6570Rz

(PE-1651E-B)

SPECIFICATIONS

Radio section

Tuning system:

PLL synthesizer tuner Receiving frequencies: FM 87.5MHz to 108MHz

(0.05MHz steps)

MW 531kHz to 1602kHz

(9kHz steps)

LW 153kHz to 279kHz

(3kHz steps)

Tape deck section

Cassette type:

Compact audio cassette

Wow & flutter:

0.06%(WRMS)

Frequency response:

30Hz to 20kHz(Metal)

Signal to noise ratio:

Metal:58dB

Dolby B NR:67dB

General

Max. power output:

 $4 \times 40W$

Power supply voltage: 14V DC(10.8 to 15.6V allowable),

negative ground

Power consumption:

Less than 15A

Speaker impedance:

 $4\Omega(4\Omega \text{ to } 8\Omega \text{ allowable})$

Auto antenna rated current:

500mA or less

Weight:

1.7kg Main unit

Remote control unit

30g(including battery)

Dimensions(mm):

Main unit

 $178(W) \times 50(H) \times 155(D)$

Remote control unit $44(W) \times 110(H) \times 27(D)$

*Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

- *"DOLBY" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.
- Specifications and design are subject to change without notice for further improvement.

NOTE

*We cannot supply PWB with component parts in principle. When a circuit on PWB has failure, please repair it by component parts base. Parts which are not mentioned in service manual are not supplied.

COMPONENTS

PE-1651E-B

Main unit		1
Remote controller	RCB-130-700	1
Battery(SUM-3)		2
Mounting bracket	300-7745-00	1
DCP case	335-6035-02	1
Escutcheon(OUT-ES)	370-5774-00	1
Parts bag		
Removal tool	331-2548-00	2
Cord clamp	335-0833-01	1
Rubber cap	345-3653-01	1
Screw	716-0726-01	1
A-lead(for cellular phone)	850-6681-00	1

■ FEATURES

- 1.Rotary Encoder Control with Illuminated Se arch Key
- 2. Fully Detachable Flip Down Control Panel
- 3.RDS-Pro Receiver with EON, PS, AF, TATP, PTY, REG and CT
- 4.Full Logic Cassette Deck with Dolby® Byoise Reduction
- 5.High Power 4×40W Max./4 Gold Plate PCA Line Level Output
- 6.Controller for MD and CD Changer

To engineers in charge of repair or inspection of our products.

Before repair or inspection, make sure to follow the instructions so that customers and Engineers in charge of repair or inspection can avoid suffering any risk or injury.

1. Use specified parts.

The system uses parts with special safety features against fire and voltage. Use only parts with equivalent characteristics when replacing them.

The use of unspecified parts shall be regarded as remodeling for which we shall not be liable. The onus of product liability (PL) shall not be our responsibility in cases where an accident or failure is as a result of unspecified parts being used.

2. Place the parts and wiring back in their original positions after replacement or re-wiring.

For proper circuit construction, use of insulationtubes. bonding, gaps to PWB, etc, is involved. The wiring connection and routing to the PWB are specially planned using clamps to keep away from heated and high voltage parts. Ensure that they are placed back in their original positions after repair or inspection. If extended damage is caused due to negligence

during repair, the legal responsibility shall be with the repairing company.

3. Check for safety after repair.

Check that the screws, parts and wires are put back securely in their original position after repair. Ensure for safety reasons there is no possibility of secondary ploblems around the repaired spots.

If extended damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

4. Caution in removal and making wiring connection to the parts for the automobile.

Disconnect the battery terminal after turning the ignition key off. If wrong wiring connections are made with the battery connected, a short circuit and/or fire may occur. If extensive damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

5. Cautions regarding chips.

Do not reuse removed chips even when no abnormality is observed in their appearance. Always replace them with new ones. (The chip parts include resistors, capacitors, diodes, transistors, etc). The negative pole of tantalum capacitors is highly susceptible to heat, so use special care when replacing them and check the operation afterwards.

6. Cautions in handing flexible PWB

Before working with a soldering iron, make sure that the iron tip temperature is around 270℃. Take care not to apply the iron tip repeatedly (more than three times) to the same patterns. Also take care not to apply the tip with force.

7. Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

■ NOTES OF ISO CONNECTOR

1.For VW and Audi vehicles, change the position of fuse installation as shown on the diagram. (Figure 1)

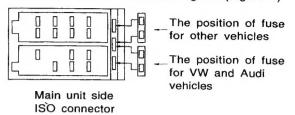
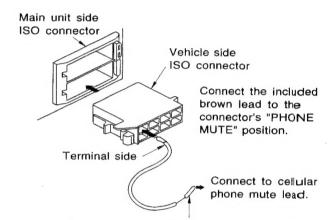


Figure 1

2. The lead include with the unit must be connected to the specified position of the vehicle's ISO connector in order to use the "triggered audio mute for cellular telephones" function. (Figure 2)



Fasten using insulating tape, etc., to prevent short-circuits at the connection.

Figure 2

■ TROUBLESHOOTING

	Problem	Cause	Measure				
	Power does not turn on.	Fuse is blown.	Replace with a fuse of the same amperage. If the fuse blows again, consult your store of purchase.				
	(No sound is produced.)	Incorrect wiring.	Consult your store of purchase.				
General	No sound output when operating the unit with amplifiers or power antenna attached.	Power antenna lead is shorted to ground or excessive current is required for remote-on the amplifiers or power antenna.					
5	Nothing happens when buttons are pressed. Display is not accurate.		Turn off the power, then press OPEN button and remove the DCP. Press the reset button for about 2 seconds with a thin rod.				
		DCP or main unit connectors are dirty.	Wipe the dirt off with a soft cloth moistened with cleaning alcohol.				
	Sound quality is	Playback head is dirty.	Use a cleaning tape, etc., to clean the head.				
Dolby NR butt pressed.		Dolby NR button is not pressed.	When listening to a tape recorded with Dolby NR, press Dolby NR button and select B NR.				

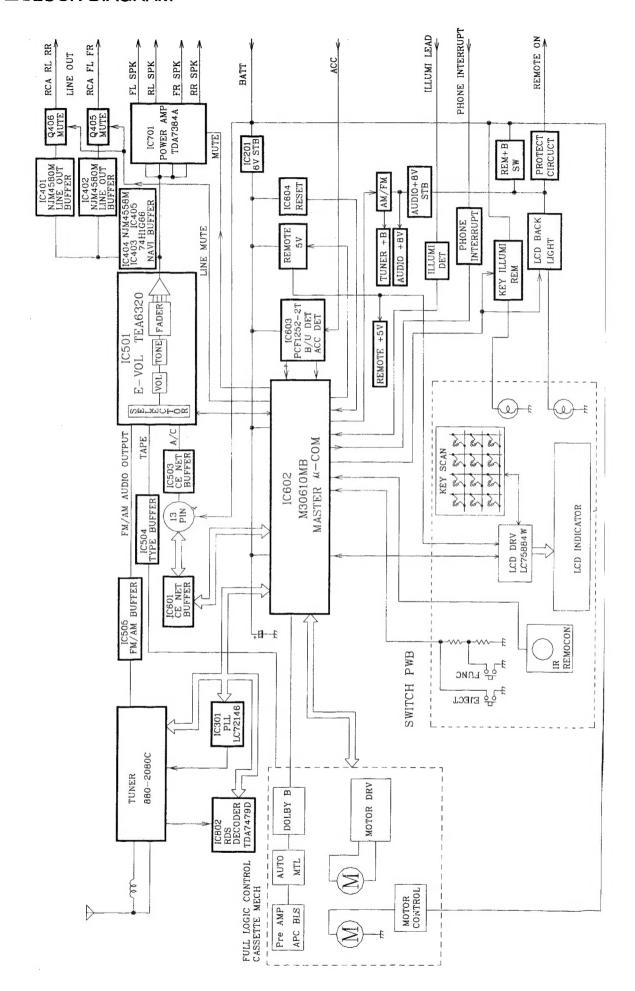
■ ERROR DISPLAYS

If an error occurs, one of the following displays is displayed. Take the measures described below to eliminate the problem.

	Error Display	Cause	Measure				
	ERROR 1	Tape cannot be played due to defective tape such as cut tape.	Eject the tape then replace it with a new one.				
	ERROR 2	Tape is caught and cannot be played.	Remove the caught or wound tape.				
Tape	ERROR 4	Tape mode cannot be detected.	This is a failure of tape mechanism and consult your store of purchase.				
	ERROR 8	Tape is caught and cannot be ejected.	Eliminate the reason for which the tape is caught.				
Je l	ERROR 2	A CD inside the CD changer is not loaded.	This is a failure of CD changer's mechanism and consult your store of purchase.				
CD changer	ERROR 3	A CD inside the CD changer cannot be played due to scratches, etc.	Replace with a non-scratched, non-warped disc.				
5	ERROR 6	A CD inside the CD changer cannot be played because it is loaded upside-down.	Eject the disc then reload it properly.				
	ERROR H	Displayed when the temperature in the MD changer is too high and playback has been stopped automatically.	Lower the surrounding temperature and wait for a while to cool off MD changer.				
Jer	ERROR 2	An MD inside the MD changer is not loaded.	This is a failure of MD changer's mechanism and consult your store of purchase.				
MD changer	ERROR 3	An MD inside the MD changer cannot be played due to scratches, etc.	Replace with a non-scratched, non-warped disc.				
2	ERROR 6	An MD inside the MD changer cannot be played because it is loaded upside-down.	Eject the disc then reload it properly.				
		Displayed when a non-recorded MD is loaded in the MD changer.	Load a pre-recorded MD in the MD changer.				

If an error display other than the ones described above appears, press the reset button. If the problem persists, turn off the power and consult your store of purchase.

BLOCK DIAGRAM



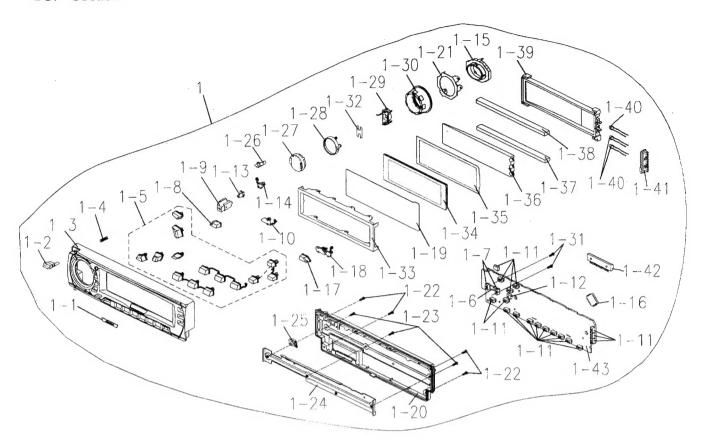
EXPLANATION OF IC:

■M3	062		320FP			2-3905-00 MASTER MICRO COMPUTER
						_
			n: 100 p cription	ıns	QF	P
pin			TOP	:	IN	: PLL IC S STOP
			OCK			: PLL IC IN LOCK PIN
pin	3	: NC				: GND
pin	4	: REM	OCON .			: IR REMOCON input.
pin	5	: APC	SENS	:	IN	Outputs switching signal for APC circuit
						sensitivity outputs Hi in FF/REW
		: NC	CLK			: NC
pin	1	- חטפ	CLK	•	11.4	: RDS output terminal for discharging the voltage detected by RDS NOISE.
nin	٥	· DVT	r-		16.1	
рm	0	: BYT	C	•	11.4	: Input terminal of DATE detection switch,
	_					"L"=16 BIT, "H"=8 BIT.
		GNE				: GND
pin	10	: XC	IN	٠	IN	: Connecting terminal for oscillating crystal
nin	11	· vc	OUT		0	for 32.768K. Connecting terminal for oscillating crystal
рш	11		001	•	U	for 32.768K.
pin	12	: RES	ET	:	IN	: Micro computer will stop by turning this
Pi						terminal to "LOW".
pin	13	: X C	UT	:	0	: Connecting terminal for oscillating crystal
						for main system clock CSTCC IOMG
pin	14	: VSS	3	:	_	: GND
pin	15	: X II	N	:	IN	: Connecting terminal for oscillating crystal
						for main system clock CSTCC IOMG
		: VCC	;			Outputs signal for 5V power supply.
		: NC				: GND
pin	18	: ACC	DET	:	IN	: ON/OFF detection terminal for ACC power
	40		DET		[KI	supply.
pin	19	: B/U	DET	•	IN	: When this terminal turns low, micro comput- er detects the B/U OFF and turns micro
						computer to STOP mode, stopping oscillation.
nin	20	: KEY	INT	,	IN	: KEY insertion input terminal low when
Pitt	20	· KC 1	1141	•	11.4	EJECT KEY or FNC (POWER) KEY pushed
						when this terminal turns low, KEY A/D
						terminal detects the KEY pushed.
pin	21	: 29P	IN CONN	EC	Т	
				:	IN	: Micro computer to 29PIN terminal.
pin	22	: NC		:	IN	: GND
		: NC				: GND
pin	24	: BEE	P	:		: BEEP output terminal.
pin	25	: AU1	O ANT	;	0	: Outputs terminal for motor antenna signal
					_	Output "H" in RADIO mode.
pin	26	: DIM	MER	•	O	: With dimmer ON: "H" With dimmer OFF: "L"
oin	27	: NC			IAI	: GND
		: LCE	CE			: Serial data communication line with driver.
pin	29	: IE	BUS RX	:		: IE BUS data communication line.
			BUS TX	:	0	: IE BUS data communication line.
pin	31	: LCE	DO	:	0	: Serial data communication line with driver.
pin	32	: LCE) DI			: Serial data communication line with driver.
			CLK			: Serial data communication line with driver.
pin	34	: PLL	. CE	:	0	: PLL IC control line.
pin	35	: PLL	. DO	:	0	: PLL IC control line.
pin	20	· PLL	SUN ST	:	INI	: PLL IC control line. : Detecting terminal for FM stereo indicator.
pin	30	: NC	J1	:	11.4	: NC
	40	. NO			0	· NC
pin	41	: LCF	CONT	:	ŏ	LCD CONT signal output terminal. Initial setting for "H"=BLINK LED. Initial setting for "H"=POWER ANT. Serial data communication line to electronic
pin	42	: INT	1	:	IN	: Initial setting for "H"=BLINK LED.
pin	43	: INT	2	:	IN	: Initial setting for "H"=POWER ANT.
pin	44	: VOI	CLK	:	0	: Serial data communication line to electronic
						volume IC.
pin	45	: VOI	_ DO	:	0	Serial data communication line to electronic
						volume IC.
pin	46	TON	NE PASS	;	Ô	Tone bypass terminal.
pin	4/	CAL	S LED	:	0	: BLINKING LED : Outputs QOLBY ON signal "H"=ON.
pin	40	- DOI	TRA ON		0	Outputs QUEBY ON Signal In =ON.
pin	50	• NC		:	0	: Power motor control
pin	51	- P1			0	: Outputs gotter on signal 11 - on. : GND : Power motor control. : Power motor control. : Outputs signal for forward/reverse switching. : NC : Sensitivity selection terminal for pre-amplifier
pin	52	: FWI	D/REV		0	Outputs signal for forward/reverse switching
pin	53	: NC	-/ I I = V		ŏ	: NC
pin	54	: AP(DET	:	IN	Sensitivity selection terminal for pre-amplifier
						head searching circuit capc.
						This terminal detects music/no-music.
pin	55	: TAP	E IN	:	IN	: Inputs detection signal for tape loading start.
			2	:	IN	: Input terminal for mechanism mode detection
						switch. The switch is 3 bit rotary switch.
pin	57	: BIT	1	:	IN	Input terminal for mechanism mode detection
_! _	EC				15.1	switch. The switch is 3 bit rotary switch.
þin	೦ರ	- BIL	3	:	ŧI⁄4	Input terminal for mechanism mode detection switch. The switch is 3 bit rotary switch.
						Switch. The Switch is o'bit lotary Switch.

pin 59 : NC pin 60 : REEL PULSE pin 61 : MAIN MOTOR		O IN		
P	:	0	:	Outputs signal terminal for MECH MOTOR.
pin 62 : VCC	:		:	VCC +5V output terminal.
	:			Outputs "H" when tape operation is necessary.
				GND
	:	IN	:	GND
	:	IN	:	GND
pin 67 : NC	:	IN	;	GND
	:	IN	:	GND
pin 69 : NC	:	IN	:	GND
	:	IN	:	GND
pin 71 : NAV1 MUTE	:	0	:	NAV1 MUTE control "H"=MUTE.
pin 72 : NC	:	IN	:	GND
pin 73:+5V REM	:	0	:	Outputs signal for 5V power ON around micro computer.
pin 74:+B REM	:	0	:	Outputs Hi by power ON, supplying +B (8V) power.
pin 75 : AMP MUTE	:	0	:	Output terminal for AMP mute signal "L"=MUTE.
pin 76 : SYS MUTE	:	0	:	Output terminal for system mute signal "L"=MUTE.
nin 77 : LINE MUTE	:	0	:	Line output mute terminal.
· ·				Audio IN/OUT control "H"=IN, "L"=OUT.
pin 79 : SYS ACC				BUS ACC control.
pin 80 : AMP REM DE		_	·	BOO NOO COMIGI.
più oo - rivii - ricivi be		IN	:	REM voltage detection terminal.
pin 81 : AMP REM OU				
P •	:	0	;	Outputs Hi by REM power ON.
pin 82 : AUTO ANT	:			MOTOR ANT control terminal.
pin 83 : PHONE INT	:	IN	:	Input terminal for phone interrupt/cellular.
pin 84 : JOG CCW	:	١N	:	Rotary VR volume input terminal.
pin 85 : JOG CW	Ė	IN	:	Rotary VR volume input terminal.
				Detection terminal for FM SD judges SD
				ON by Hi.
pin 87 : AM SD	;	IN	:	Detection terminal for AM SD judges SD
				ON by Hi.
				Inputs data from RDS detector.
pin 89 : RDS DISCG	:	O	:	RDS output terminal for discharging the
		_		voltage detected by RDS NOISE.
pin 90 : RDS MUTE	:	O	:	RDS output terminal for noise reduction
-1- 04 + 0 METER		10.1		during follow-up motion.
				RDS S-METER voltage detection.
				RDS noise detection.
pin 93 . HDS NOISE2		UN.		RDS noise detection.
pin 95 : NC	:	INI		Illumination signal detection terminal. GND
pin 96 : AVSS				GND
				Terminal for A/D convert connect GND
				detect DCP/FNC/EJE KEY Standard voltage input terminal for A/D
F 20				convert. ACC 5V
pin 99 : AVCC	:	-	:	B/U 5V power supply terminal for A/D converter.
pin100 : NC	:	IN	:	GND.

■ EXPLODED VIEW • PARTS LIST:

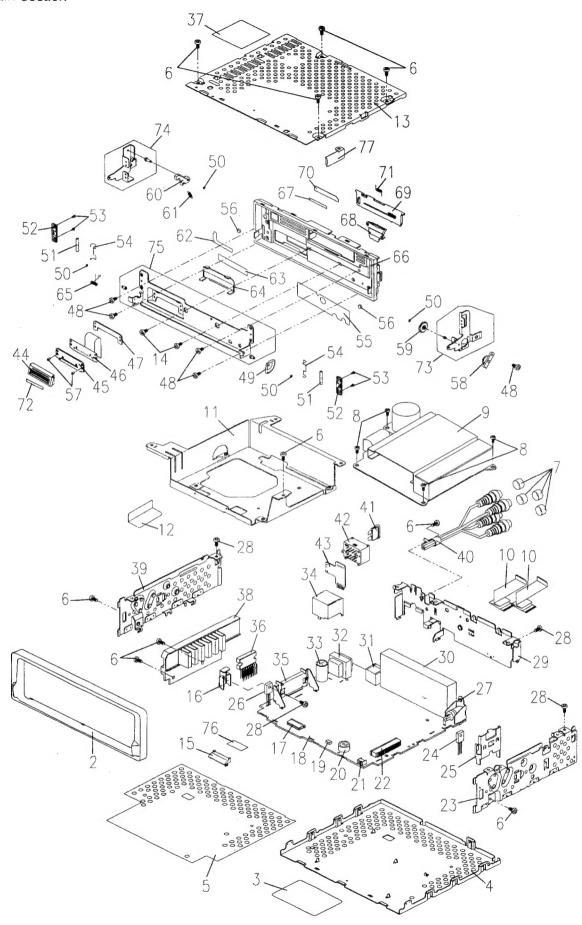
DCP Section



NO.	PARTS NO.	DESCRIPTION	QTY
1	DCP-160-700	DCP ASSY	1
1-1	378-0515-00	BADGE(CL)	1
1-2	382-5152-00	BUTTON	1
1-3	370-5770-11	ESCUTCHEON	1
1-4	750-3339-10	SPRING	1
1-5	947-0489-02	BUTTON ASSY	1
1-6	001-7040-90	DIODE	1
1-7	013-6302-50	SWITCH	2
1-8	382-5150-00	BUTTON	1
1-9	335-5833-00	IR-FILTER	1
1-10	335-5835-00	BUTTON HOLDER	1
1-11	013-6504-50	TACT SWITCH	18
1-12	060-4008-00	IR-RECEIVE	1
1-13	382-5155-00	BUTTON	1
1-14	335-5834-00	BUTTON HOLDER	1
1-15	013-8001-00	JOG ROTARY SW	1
1-16	051-6037-00	IC	1
1-17	382-5145-00	BUTTON	1
1-18	335-5832-00	BUTTON HOLDER	1
1-19	373-0908-10	DIAL-CVR	1
1-20	335-5860-00	REAR-CVR	1
1-21	331-2538-00	JOG-SW-HOLDER	1
1-22	716-0872-12	PAD SCREW	4

NO.	PARTS NO.	DESCRIPTION	QTY
1-23	738-2035-17	PRECISION	3
1-24	331-2554-00	REAR-CVR PLATE	1
1-25	382-5172-00	BUTTON	1
1-26	335-5836-01	DUMMY BUTTON	1
1-27	382-5159-00	BUTTON	1
1-28	335-5841-00	BUTTON HOLDER	1
1-29	335-5842-00	BASE PLATE	1
1-30	380-5437-00	JOG DIAL	1
1-31	716-0872-01	PAD SCREW	2
1-32	347-5951-10	REFLECTOR	1
1-33	331-2522-10	LCD-CVR	1
1-34	379-1148-41	INDICATOR	1
1-35	347-5911-10	CCS-FILM	1
1-36	335-5850-00	ILLUMI PLATE	1
1-37	345-8256-00	RUBBER CAP	1
1-38	345-8261-10	RUBBER-CONNECT	1
1-39	335-5851-00	LCD HOLDER	1
1-40	001-7030-00	DIODE	3
1-41	335-5852-00	LED HOLDER	1
1-42	076-0535-01	PLUG	1
1-43	039-1393-00	SWITCH PWB (WITHOUT COMPONENT)	1

Main Section



NO.	PARTS NO.	DESCRIPTION	QTY
2	370-5774-00	ESCUTCHEON(OUT)	1
3	286-9204-00	SETPLATE	1
4	304-0462-00	LOWER-CVR	1
5	347-5918-10	INSULATOR	1
6	731-3006-80	TAPTIGHT	10
7	345-3799-00	RUBBER CAP	4
8	714-2605-81	MACHINE SCREW	4
9	930-0798-81	TAPE-MECH	1
10	816-2478-80	FLAT WIRE	1
11	331-2546-00	MECH BRKT	1
12	347-5913-10	SPACER	1
13	303-0473-00	UPPER-CVR	1
14	780-2004-01	SCREW	2
15	335-6020-00	CN-CVR	1
16	313-1745-00	HEAT SINK	1
17	074-1198-68	OUTLET SCOKET	1
18	039-1392-00	MAIN PWB (WITHOUT COMPONENT)	1
19	001-7011-92	DIODE	1
20	042-0576-00	DOUBLE-LAYER-C	1
21	013-6100-00	SWITCH	1
22	074-0986-22	OUTLET SOCKET	1
23	305-0277-00	SIDE-CVR	1
24	101-1143-00	TRANSISTOR	1
25	313-1747-00	HEAT SINK	1
26	102-3420-00	TRANSISTOR	1
27	092-9000-41	ANT-RECEPT	1
28	714-3006-81	MACHINE SCREW	4
29	307-0617-00	REAR-CVR	1
30	880-2080C	TUNER	1
31	074-1194-00	OUTLET SOCKET	1
32	009-9006-80	CHOKE	1
33	042-0447-00	ALUMI-ELE-C	1
34	331-2549-00	SHIELD CASE	1
35	331-2547-00	IC-HOLDER	1
36	051-2029-00	IC	1_
37	291-0083-00	STICKER	1
38	313-1746-00	HEAT SINK	1
39	305-0276-00	SIDE-CVR	1
40	855-5427-80	RCA PIN CORD	1

NO.	PARTS NO.	DESCRIPTION	QTY
41	060-0057-57	AUTO FUSE (15A)	1
42	074-1115-00	OUTLET SOCKET	1
43	039-0887-00	ISO PWB (WITHOUT COMPONENT)	1
44	074-1145-01	OUTLET SOCKET	1
45	039-1306-00	DCP PWB (WITHOUT COMPONENT)	1
46	039-1328-01	FPC (WITHOUT COMPONENT)	1
47	347-5935-10	SPACER	1
48	780-2004-01	SCREW	5
49	613-0686-00	FAN GEAR	1
50	746-0761-00	WASHER	4
51	341-1704-00	ROLLER	2
52	335-5848-00	SPRING HOLDER	2
53	738-1722-17	PRECISION SCREW	4
54	750-3327-01	SPRING(SIDE)	2
55	290-7676-10	LABEL	1
56	345-8265-11	CUSHION	2
57	781-1735-00	SCREW	2
58	613-0687-00	GEAR DAMPER	1
59	613-0685-00	GEAR	1
60	335-5847-00	HOOK	1
61	750-3341-10	SPRING(HOOK)	1
62	347-5941-10	HEAT PROTECT	1
63	347-5919-10	SURGE PROTECT	1
64	335-5849-00	CN-CVR	1
65	750-3342-00	SPRING(OPEN)	1
66	370-5776-00	INNER-ES	1
67	347-5923-10	DOUBLE FACE	1
68	335-5846-00	ILLUMI PLATE	1
69	320-0562-00	DUSTPROOF-CVR	1
70	347-5922-10	COVER FILM	1
71	750-3343-00	SPRING	1
72	347-6037-10	SPACER FILM	1
73	946-0075-01	ARM-R-ASSY	1
74	946-0074-01	ARM-L-ASSY	1
75	946-0073-00	HOLDER-ASSY	1
76	347-6010-10	SPACER	1
77	331-2744-00	STOPPER	1

■ ELECTRICAL PARTS LIST:

Main PWB (B2) section

F	REF No	PART No.	DESCRIPTION	RI	F No	PART No.	DESCRIPTION	RI	F No	PART No.	DESCRIPTION
Ī	C 201	051-3250-00	LG6GCZ	Q	603	102-2712-00	2SC2712	L	701	009-9006-80	CHOKE
l l	C 202	051-5416-08	NJM2103M	Q	801	125-2031-02	MNU2211T1	L	801	010-2230-35	120 µ H
- 1	C 301	051-6201-00	LC72146M	Q	901	103-1802-60	2SD1802FA	L	901	010-2230-26	22 μ H
- 1	C 401	051-3015-00	NJM4580M	Q	902	125-0024-02	MNU2111T1	X	301	061-1066-00	
- 1	C 402	051-3015-00	NJM4580M	Q	903	125-2031-02	MNU2211T1	x	601	060-1505-50	
1	C 403	051-7248-08	74H1G68S	Q	905	101-1240-00	2SB1240	lχ	602	061-3506-90	
1	C 404	051-0350-03	NJM4558M	Q		125-2004-06		Ιx	801	061-3013-00	
11	C 405	051-7248-08	74H1G68S	D	201	001-7011-02	CL-150YG-CD-T	lc	101	176-1801-00	
- }	C 501	051-5015-00	TEA6320	. 0	202	001-0466-00		C	102	176-4701-00	
14	C 502	051-0350-03	NJM4558M	Ь	203	001-0466-00		C		178-1032-78	
- [10	C 503	051-3015-00		D		001-0516-00		C	104		25V 0.01 μF
- [10	C 504	051-3015-00	NJM4580M	D	205	001-0466-00	1	C	105	183-1073-22	
- 10	C 505	051-0350-03		D	206	001-0516-00		lc	107	1	25V 0.01 μF
- 10	C 601	051-6600-08		D	207	001-0466-00		C	108	178-1032-78	1
- lie	0 602	052-3905-00		D	209	001-0516-00		C	109	178-1022-78	
lic	603	051-5415-08	MC3346N-27ATR	Ь	210	001-0516-00	1	C	110	176-1011-00	
10	701	051-2029-00		D	211	001-0377-11		C	111	163-1053-60	
lic	801	051-0350-03		D	401	001-0516-00		C	112	178-1522-78	'
10	802	051-1819-00		D	402	001-0516-00		C			25V 0.047 μ F
C	101	103-1306-00		l _D	403	001-0516-00	1	C	115	183-1073-22	· ·
C	102	125-0024-03		D		001-0516-00		C	116	178-1022-78	· ·
C	103	100-1162-00		D		001-0528-44		C		178-1032-78	
C	104	100-1162-00		D		001-0516-00		C	132	178-1032-78	'
a	201	102-2712-00	l l	D		001-0516-00		C	199	178-1022-78	·
a	202			D	503	001-0503-46	7.5	C	201	178-1032-78	1
Q	203	125-2031-03		D	601	001-0377-66		C		178-1042-78	
Q	204	1		D		001-0659-00		C		172-1031-10	
Q	205	101-1237-00		D		001-0516-00		C		1	50V 0.047 # F
Q		100-1162-00		D		001-0377-66		C			25V 0.022 ₄ F
Q		102-2712-00	1	D		001-0377-47		C		042-0505-81	
Q	208	125-2031-03	The state of the s	D		001-0466-00		c		163-1053-60	
Q		101-1243-00		D		001-0466-00		c		163-1063-30	
Q	210	125-2004-06	RN1406	D		001-0466-00		1		178-1032-78	· · · · · · · · · · · · · · · · · · ·
Q	211	100-1298-00	2SA1298	D		001-0466-00		С			25V 0.022 μF
Q		125-2004-06		D		001-0466-00		C		163-4753-50	
Q	213	100-1298-00	2SA1298	D		001-0466-00		С		178-1032-78	
Q		100-1162-00		D		001-0466-00		С			25V 0.022 µF
Q		102-2712-00	i	D		001-0466-00		С	1	176-1011-00	
Q		102-2712-00		D		001-0592-00		C		178-1042-78	
Q		108-0669-00	i i	D	1	001-0466-00		С		178-1032-78	· ·
Q	302	125-2004-02	RN1402	D	1	001-0466-00		С		178-8222-78	
Q		125-2031-02		D		001-0516-00		С		178-1222-78	
Q		125-2004-06				001-0516-00		С		178-1042-78	
Q		125-0002-06		Ь	- 1	001-0503-47		С		163-4743-60	
		102-2712-00		D		001-0466-00		С	1	163-2253-60	
		125-4001-00				010-2230-19	1	С		176-1011-00	
		125-4001-00				010-2230-19		С		176-1011-00	
		102-3420-00 2	1			010-2230-19	. 1	С	- 1	176-1011-00	
		108-0241-50		i	- 1	010-2230-19				176-1011-00	
		102-2712-00 2				010-2230-14				183-4763-12	
		125-2031-02 N	1		- 1	010-2230-70			- 1		
		125-2031-02 N				010-2230-35	1 1		- 1	176-1201-00	
_	302	120-2031-03	VIINUZZIZII	L	004	010-2230-26	24μΠ	U_	312	176-1201-00	0UV 12PF

R	FF No.	PART No.	DESCRIPTION	RF	F No	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION
C		163-2263-30				163-1063-30				117-1021-10	
C		163-1063-30		С			25V 0.047 μ F	ı		117-1231-10	
C		163-2263-30		c	1		25V 0.047 μ F	R	107	117-8221-10	1/10W 8.2KΩ
C		163-1063-30		С			25V 0.022 μ F	R	108	117-1021-10	1/10W 1KΩ
lc		176-1011-00		c	1		25V 0.022 μ F	R	-		1/10W 220KΩ
C		176-1011-00	1	С		176-1201-00		R		117-1031-10	
C		163-1063-30		С		163-1063-30		R			1/10W 10KΩ
lo		163-1063-30		С	1	163-1063-30		R		117-1031-10	
lo		163-1063-30		C	541	163-1063-30		R	114	117-4721-10	1/10W 4.7KΩ
C		163-2263-30		С		163-1063-30	i i	R			1/10W 10KΩ
C		163-1063-30		С		176-1201-00		R	116	117-5631-10	1/10W 56KΩ
C		163-2263-30	1	c		176-1201-00		R	117	117-1031-10	1/10W 1 0 KΩ
lc		163-1063-30		С		176-1201-00		R	118	117-1031-10	1/10W 1 0K Ω
lc		176-1011-00		С	560	176-1011-00		R	119	117-1521-10	1/10W 1.5KΩ
lc		176-1011-00	1	С	601	178-1022-78	50V 1000PF	R	12	117-0000-00	1/10W 0Ω JW
lo		163-1063-30	1	c	602	178-1022-78	50V 1000PF	R	120	117-1521-10	1/10W 1.5KΩ
lo		163-1063-30		С	604	178-1032-78		R	121	117-8201-10	1/10W 82 Ω
lc		163-1063-30		С	605	163-2263-30		R	200	111-1591-91	1/4W\$S 1.5Ω
lc		163-1063-30	1	c	606	042-0576-00	1	R	201	117-1031-10	1/10W 10KΩ
c	499	178-1032-78	25V 0.01 μ F	c	607	176-1801-00	50V 18PF	R	202	117-1031-10	1/10W 10KΩ
lo		163-2253-60		С	608	176-1801-00	50V 18PF	R	203	111-1201-91	1/4W\$S 12Ω
lo	502	163-3343-60	50V 0.33 μ F	С	609	178-1042-78	25V 0.1 μ F	R	204	117-1221-10	1/10W 1.2KΩ
c	503	163-2253-60	50V 2.2 μ F	С	610	163-1063-30	16V 10 μ F	R	205	117-1221-10	1/10W 1.2KΩ
c		178-1822-78		С	611	178-1032-78	25V 0.01 μ F	R	206	117-1031-10	1/10W 10KΩ
c	505	178-1822-78	50V 1800PF	С	701	163-1053-60	50V 1 μ F	R	207	117-3321-10	1/10W 3.3KΩ
c	506	178-1032-78	25V 0.01 μ F	С	702	163-2243-60	50V 0.22 μ F	R	208	111-1591-91	1/4W\$S 1.5Ω
c	507	178-1032-78	25V 0.01 μ F	С	703	163-2243-60	50V 0.22 μ F	R	210	117-3321-10	1/10W 3.3KΩ
c	508	163-1063-30	16V 10 μ F	С	704	163-2243-60	50V 0.22 μ F	R	211	117-2231-10	1/10W 22 KΩ
C	509	163-1063-30	16V 10 μ F	С	705	163-2243-60	50V 0.22 μ F	R	212	111-1221-91	1/4W\$S 1.2KΩ
C	510	176-4711-00	50V 470PF	С	706	183-4763-32	16V 47 μ F	R	213	117-1031-10	1/10W 10KΩ
C	511	176-4711-00	50V 470PF	С	707	178-4742-78	25V 0.47 μ F	R	214	111-1521-91	1/4W§S 1 .5KΩ
C	512	178-3322-78	50V 3300PF	С		163-4753-50		R			1/10W 1 O KΩ
C	513	163-1053-60	50V 1 μ F	C	709	042-0447-00	16V 2200 μ F	R	216	117-3321-10	1/10₩3.3KΩ
C	514	163-4753-50	35V 4.7 μ F	C	710	172-1041-10	50V 0.1 μ F	R	217	117-1031-10	1/10W 10KΩ
C	515	163-4753-50	35V 4.7 μ F	С		I	25V 0.022 μ F	R	218	117-3321-10	1/10W3.3KΩ
С	516	163-4753-50	35V 4.7 μ F	C	802	176-5611-00	50V 560PF	R	219	117-4731-10	1/10V/47KΩ
C	517	163-4753-50	35V 4.7 μ F	C		176-5611-00		R		1	1/10W 15 KΩ
C	518	163-4753-50	35V 4.7 μ F	С			25V 0.022 μ F	R		1	1/10W 10 KΩ
C	519	163-4753-50	35V 4.7 μ F	С		178-1032-78	l 1	R			1/10W47 0 KΩ
C	520	163-1053-60	50V 1 μ F	C		163-2253-60		R			1/10W4.7KΩ
C	521	178-3322-78	50V 3300PF	C		176-3311-00		R		ł .	1/10W 150KΩ
C	522	183-4763-32	16V 47 μ F	C		183-4763-12		R	225	111-1831-91	1/4W\S 18KΩ
C	523	178-1032-78	25V 0.01 μ F	С		178-1042-78		R			1/10W4.3KΩ
C	524	183-1073-22	10V 100 μ F	С	810	176-8201-00	50V 82PF	R	227	117-8221-10	1/10V/8.2KΩ
C	525	178-1542-78	25V 0.15 μ F	С		176-4701-00	1	R	228	111-1591-91	1/4W\S 1 .5Ω
C	526	178-5632-78	25V 0.056 μ F	C	814	176-1001-00	50V 10PF	R	229	111-1591-91	1/4W\S 1 .5Ω
С	527	178-5622-78	50V 5600PF	С		183-1073-22		R		1	1/10V/47 KΩ
c	528	183-1073-22	10V 100 μ F	С		163-1063-30		R			1/4W(S 4 7Ω
c	529	178-1542-78	25V 0.15 μ F	R	101	117-3331-10	1/10W 33KΩ	R			1/4W(S 1 .2KΩ
C	530	178-5632-78	25V 0.056 μ F	R	102	117-1021-10	1/10W 1KΩ	R			1/4W\\$ 1 80Ω
c	531	178-5622-78	50V 5600PF	R		l .	1/10W 18KΩ	R			1/10W2.2KΩ
C	532	183-1073-22	10V 100 μ F	R	104	111-3311-91	1/4WSS 330Ω	R	235	117-1031-10	1/10/10 ΚΩ

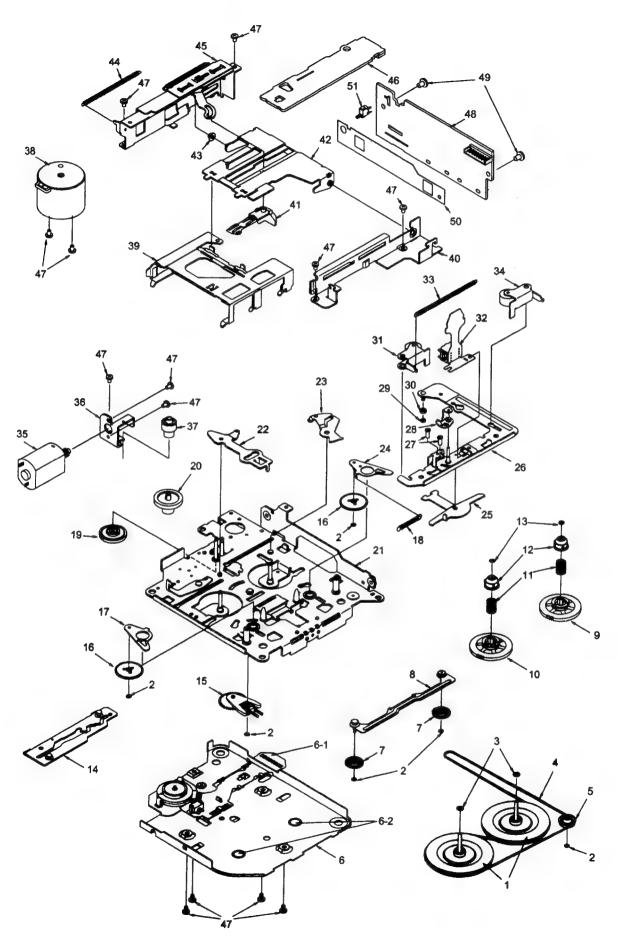
R	EF No.	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION	RE	F No	PART No.	DESCRIPTION
R		117-1031-10		_		117-1031-10				117-1531-10	
R			1/10W 100KΩ	R		1	1/10W 100KΩ	i i		117-2231-10	
R			1/10W 2.2KΩ	R			1/10W 100KΩ	I_{-}		111-6801-91	
R			1/10W 4.7KΩ	I_R	427		1/10W 100KΩ	R	602		1/4WSS 100 Ω
R		117-1011-10		R	428		1/10W 100KΩ	R			1/4WSS 100 Ω
R	241	117-1021-10	1/10W 1KΩ	R	429	117-1021-10	1/10W 1KΩ	R	604		1/10W 3.3KΩ
R	242	117-1021-10	1/10W 1KΩ	R	430	117-1021-10		R		117-4711-10	
R	243	117-1021-10	1/10W 1KΩ	R		1	1/10W 120KΩ	R	606	117-2231-10	
R	244	117-1021-10	1/10W 1KΩ	R	432	117-4731-10	1/10W 47KΩ	R	607	117-3311-10	
R	245	117-1041-10	1/10W 100KΩ	R	433		1/10W 4.7KΩ	R	608		1/10W 1.5KΩ
R	246	117-1031-10	1/10W 10KΩ	R	434	117-1021-10	1/10W 1KΩ	R		117-1031-10	
R	247	117-1031-10	1/10W 10KΩ	R	435	ì	1/10W 4.7KΩ	R		117-4731-10	
R	301	117-1231-10	1/10W 12KΩ	R	437	117-8221-10	1/10W 8.2KΩ	R		117-2231-10	
R	302	111-2711-91	1/4WSS 270Ω	R	440	117-2231-10	1/10W 22KΩ	R	612	117-1031-10	1/10W 10KΩ
R	303	117-2221-10	1/10W 2.2KΩ	R	441	117-1021-10	1/10W 1KΩ	R			1/10W 5.6KΩ
R	304	117-1021-10	1/10W 1KΩ	R	498	117-1031-10	1/10W 10KΩ	R	701	117-4721-10	1/10W 4.7K Ω
R	305	117-1031-10	1/10W 10KΩ	R	499	117-3021-10	1/10W 3KΩ	R	702	117-4721-10	1/10W 4.7KΩ
R	306	117-1031-10	1/10W 10KΩ	R	501	117-1031-10	1/10W 10KΩ	R	703	117-4721-10	1/10W 4.7K Ω
R	307	117-1031-10	1/10W 10KΩ	R	502	117-2031-10	1/10W 20KΩ	R	704	117-4721-10	1/10W 4.7KΩ
R	308	117-1021-10	1/10W 1KΩ	R	503	117-2031-10	1/10W 20KΩ	R	801	117-1031-10	1/10W 10KΩ
R	309	117-1021-10	1/10W 1KΩ	R	504	117-1031-10	1/10W 10KΩ	R	802	117-1231-10	1/10W 12KΩ
R	310	117-1021-10	1/10W 1KΩ	R	505	117-4721-10	1/10W 4.7KΩ	R	803	117-3321-10	1/10W 3.3KΩ
R	401	117-1821-10	1/10W 1.8KΩ	R	506	117-4721-10	1/10W 4.7KΩ	R	804	117-2231-10	1/10W 22KΩ
R	403	117-1231-10	1/10W 12KΩ	R	507	117-2231-10	1/10W 22KΩ	R	805	117-1041-10	1/10W 100KΩ
R	404	117-3021-10	1/10W 3K Ω	R	508	117-2231-10	1/10W 22K Ω	R	806	117-2211-10	1/10W 220Ω
R	405	}	1/10W 1.8KΩ	R	509	117-3321-10	1/10W 3.3KΩ	R	807	117-2221-10	1/10W 2.2KΩ
IR		117-2231-10		R		117-3321-10		R	901	111-2211-91	1/4WSS 220 Ω
R		117-2231-10		R		117-2721-10		R	902	117-1031-10	1/10W 10KΩ
R		117-3311-10		R		117-4721-10		R		117-1031-10	
R		117-3311-10		IR _		117-4721-10	1	I		117-1031-10	
R		117-1021-10		IR	514	117-1531-10		1	- 1	117-1031-10	
R		117-1821-10		R		117-2721-10				117-1031-10	
R		117-1231-10			- 1		1/10W 100KΩ	1	- 1	117-2231-10	
ł		117-1821-10				117-1021-10	The state of the s	1			1/4WSS 1.2K Ω
1		117-3021-10		1		117-1021-10	i				1/4WSS 1.2K Ω
l _		117-3021-10		1			1/10W 120KΩ		- 1	117-1031-10	
R	i	117-2231-10		R		117-3021-10	ŀ		- 1	117-1031-10	
R R		117-2231-10		R		117-3021-10	1			1	DSP-201M-\$ 00B
R		117-3311-10			i	117-3021-10		4			OUTLET SOCKET
_		117-3311-10	- 1			117-3021-10			- 1		OUTLETSOCKET
R R	ı	117-1021-10		1	- 1	117-5131-10	1				OUTLETSOCKET
R		117-4721-10	ľ	1		117-5131-10			i i		OUTLETSOCKET
		117-4731-10				117-5131-10	1	8	201	UT3-6100-00	SKHLLB(RESET)
"	723	117-4731-10	1/10VV 4/N\\	LLX.	02/	117-5131-10	I/TUVV 5TKU				

Switch PWB (B1) section

O V1	, ito i i	ו שט (טו	, 00011011										
RE	F No.	PART No.	DESCRIPTION				DESCR					· · · · · · · · · · · · · · · · · · ·	DESCRIPTION
IC	701	051-6037-00	LC75884W	С		042-0416-51			111				1/10W 1.8KΩ
D	706	001-0584-23	MA8075	R	701	117-1221-10	1/10W 1	1.2 K Ω				076-0535-01	į.
D	707	001-0584-23	MA8075	R	702	117-1221-10	1/10W 1	1.2 K Ω	- 1			001-7030-00	
D	708	001-0584-23	MA8075	R	703	117-1221-10	1/10W 1	1.2 K Ω		1		001-7030-00	
D	709	001-0584-23	MA8075	R	704	117-1221-10	1/10W ¹	1.2 K Ω				001-7030-00	
D	710	001-0584-23	MA8075	R	705	117-1221-10	1/10W ⁻	1.2 K Ω		1			LS9J2M-1YG
D	711	001-0584-23	MA8075	R	706	117-1221-10	1/10W ⁻	1. 2K Ω		s	702	013-6504-50	LS9J2M-1YG
D	712	001-0584-23	MA8075	R	707	117-1221-10	1/10W	1.2K Ω		s	703	013-6504-50	LS9J2M-1YG
D	713	001-0584-23	MA8075	R	708	117-1221-10	1/10W	1.2K Ω		s	704	013-6504-50	LS9J2M-1YG
D	714	001-0584-23	MA8075	R	709	117-1221-10	1/10W	1.2K Ω	- 1	S	705	013-6504-50	LS9J2M-1YG
Ь	715	001-0584-23	MA8075	R	710	117-1221-10	1/10W	1.2K Ω	-	S	706	013-6504-50	LS9J2M-1YG
Ь	716	001-0516-00	MA111	R	71 1	117-1221-10	1/10W	1.2K Ω	ı	S	707	013-6504-50	LS9J2M-1YG
D	717	001-0584-23	MA8075	R	712	117-1221-10	1/10W	1.2K Ω	-	s	708	013-6504-50	LS9J2M-1YG
D	718	001-0584-23	MA8075	R	714	117-3921-10	1/10W	3.9 K Ω		S		1	LS9J2M-1YG
D		001-0584-23		R	716	117-1821-10	1/10W	$\textbf{1.8K}\Omega$		s	710	013-6504-50	LS9J2M-1YG
D	720	001-0584-23	MA8075	R	717	117-1821-10	1/10W	$\textbf{1.8K}\Omega$		S	711	013-6504-50	LS9J2M-1YG
D	722	001-0584-23	MA8075	R	718	117-4331-10	1/10W	43K Ω	- 1	s		1	LS9J2M-1YG
D	723	001-0584-23	MA8075	R	719	117-1031-10	1/10W	10K Ω	- 1	S			LS9J2M-1YG
D	724	001-0584-23	MA8075	R	720	032-0092-80	1/10W	330Ω	1%	s	714	013-6504-50	LS9J2M-1YG
а	725	001-0584-23	MA8075	R	721	032-0092-80	1/10W	330Ω	1%	s	715	013-6504-50	LS9J2M-1YG
D	727	001-0516-00	MA111	R	722	032-0092-80	1/10W	330Ω	1%	S	716	013-6504-50	LS9J2M-1YG
D	730	001-7040-00	NSCB100(BLUE)	R		032-0092-80				S	717	013-6302-50	SKQMAL
D		1	CL-150YG-CD-T	R	724	032-0092-80	1/10W	330Ω	1%	S		013-6302-50	1
D	732	001-7011-02	CL-150YG-CD-T	R	725	032-0092-80	1/10W	330Ω	1%	S	720	013-6504-50	LS9J2M-1YG
С	706	178-4735-06	25V 0.047 μ F	R	726	117-1011-10	1/10W	100 Ω		s	721	013-6504-50	LS9J2M-1YG
С	707	178-4735-06	25V 0.047 μ F	R		117-1021-10	1			s			JRS0000-1401
С	708	178-4735-06	25V 0.047 μ F	R	728	117-1021-10	1/10W	1K Ω		IR	701	060-4008-00	RS-170
С	709	176-6811-00	50V 680PF			117-1021-10	1						
С			6.3V 10 μ F(TAN)	R	730	117-1821-10	1/10W	1.8 K Ω					

■ EXPLODED VIEW:

Tape mechanism section 930-0798-81



■ PARTS LIST:

Tape mechanism section 930-0798-81

Note) Several different parts of the same reference number are alternative parts.

One of those parts is used in the set.

NO.	PART NO.	DESCRIPTION	Q'TY
1	611-0091-03	FLYWHEEL	2
2	746-0724-00	WASHER	6
3	746-0624-00	WASHER	2
4	602-0118-00	BELT	1
5	604-0046-00	TENTION PULLEY	1
6	960-4450-00	BOTTOM SUB ASSY	1
6-1	099-9926-01	BOTTOM FLEX-PWB (WITHOUT COMPONENT)	1
6-2	746-0767-00	WASHER	2
7	613-0286-02	FF/REW GEAR	2
8	960-4262-03	FF/REW PLATE ASSY	1
9	960-4430-00	REEL ASSY F	1
10	960-4431-00	REEL ASSY R	1
11	750-2949-00	SLIDE SPRING	2
12	631-1993-01	SLIDE BUSH	2
13	746-0761-00	WASHER	2
14	960-4266-20	MODE POLATE ASSY	1
15	960-4282-06	DETECT SUB ASSY	1
16	613-0662-00	IDLER GEAR	2
17	960-4264-03	IDOLER PLATE ASSY R	1
18	750-3017-02	IDLER SPRING	1
19	613-0337-00	POWER GEAR	1
20	613-0289-01	GEAR A	1
21	960-4294-22	DECK PLATE ASSY	1
22	960-4301-02	PLAY LINK ASSY	1
23	630-2598-05	EJECT LINK	1
24	960-4263-03	IDOLER PLATE ASSY F	1
25	630-2597-01	CHANGE LINK	1

NO.	PART NO.	DESCRIPTION	Q'TY
26	960-4261-20	HEAD PLATE ASSY	1
27	716-0833-10	AZIMUTH SCREW	2
28	630-2600-01	ADJUST LINK	1
29	746-0762-00	WASHER	1
30	610-0342-01	HADE PLATE ROLLER	1
31	960-4270-05	ROLLER ASSY R	1
32	011-0328-00	HEAD	1
33	750-2946-02	PINCH SPRING	1
34	960-4269-05	ROLLER ASSY F	1
35	SMA-131-100	POWER MOTOR ASSY	1
36	630-2601-02	MOTOR PLATE	1
37	613-0288-01	HELICAL GEAR	1
38	SMA-130-100	MAIN MOTOR ASSY	1
39	606-0093-82	PACK GUIDE	1
40	630-2626-05	PWB FRAME	1
41	631-1992-02	PACK STOPPER	1
42	630-2642-01	GUIDE ARM	1
43	610-0343-00	GUIDE A ROLLER	1
44	750-2947-04	EJECT PLATE SPRING	1
45	960-4389-20	EJECT SUB ASSY	1
46	039-0053-00	SIDE PWB (WITHOUT COMPONENT)	1
47	716-0484-00	SCREW	13
48	HBS-487-100	REAR PWB ASSY (WITH COMPONENT)	1
49	716-0761-01	PWB SCREW	2
50	347-4080-01	INSULATOR	1
51	013-3906-00	SWITCH	1

■ ELECTRICAL PARTS LIST:

Tape mechanism side PWB (B3) section

Note) Several different parts of the same reference number are alternative parts. One of those parts is used in the set.

RE	F No.	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION
С	1	175-3311-00	330pF CH	С	13	183-4743-61	50V 0.47 μ F	-	7		1/10W 330K Ω
С	2	175-3311-00	330pF CH	С	14	183-2263-31		R	8		1/10W 11K Ω
С	3	175-3311-00	330pF CH	С	15	183-4753-51		R	9		1/10W 15K Ω
С	4	175-3311-00	330pF CH	С	16	183-4753-51	35V 4.7 μ F	la	10		1/10W 15K Ω
С	5	183-4763-11	6.3V 47 μ F	IC	1	051-1546-10	BA3430S	l _R	11	•	1/10W 11K Ω
С	6	042-0552-02	10V 68 μ F	J	1	074-0881-08	8P	R	12		1/10W 330K Ω
С	7	042-0552-02	10V 68 μ F	R	1	111-1241-91	1/4WS 120K Ω	R			1/10W 180 Ω
С	8	173-1231-10	0.012 μ F J	R	2	111-1241-91	1/4WS 120K Ω	R	1	117-8211-10	
С	9	173-1231-10	0.012 μ F J	R	3	111-1241-91	1/4WS 120K Ω	R		116-2231-10	= = =
С	10	183-4753-51	35V 4.7 μ F	R	4	111-1241-91	1/4WS 120K Ω	R			1/10W 10K Ω
С	11	183-1043-61	50V 0.1 μ F	R	5	116-1011-10	1/8W 100 Ω	R		117-1031-10	
С	12	175-5611-00	560pF CH	R	6	116-1011-10	1/8W 100 Ω				

Tape mechanism Rear PWB (B4) section

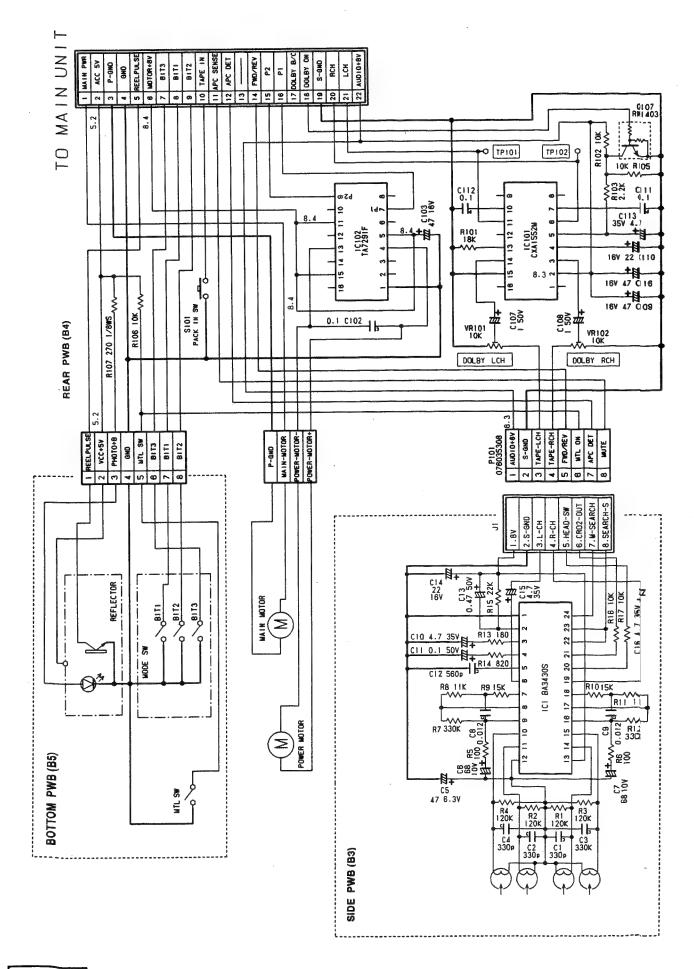
		DESCRIPTION	REF	No.	PART No.	DESCRIPTION	RE	F No.	PART No.	DESCRIPTION
C 102	178-1042-78	0.1 μ F	С	113	163-4753-50	35V 4.7 μ F				1/10W 2.2K Ω
C 103	163-4763-30	16V 47 μ F			163-4763-30					1/10W 10K Ω
C 107	163-1053-60	50V 1 μ F				CCCAX1552M				1/10W 10K Ω
C 108	163-1053-60	50V 1 μ F	IC	102	051-1014-05	TA7291F				1/8WS 270 Ω
C 109	163-4763-30	16V 47 μ F	Р	101	076-0353-08	8P			013-3906-00	
C 110	163-2263-30	16V 22 μ F	l a	107	125-2004-03	RN1403			012-4318-06	
C 111	043-0296-50	0.1 μ F	R	101	117-1831-10	1/10W 18K Ω			012-4318-06	
C 112	043-0296-50	0.1 μ F	R	102	117-1031-10	1/10W 10K Ω			3.2 .310 00	1011 22 771

Tape mechanism Bottom PWB (B5) section

REF No. PART No. DESCRI	PTION REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
REF301 051-1776-00 NJL5801	K-C SW 301	013-3953-01	SPPB32	SW 302	013-3951-00	HMW0605

■ CIRCUIT DIAGRAM:

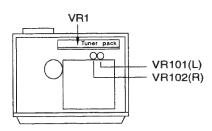
Tape mechanism section 930-0798-81



■ ADJUSTMENT

Item	Procedure	Measuring instrument
S-meter	1.Input the 98.1MHz/30dB μ (400Hz-MOD 30%) signal. 2.Turn on the power switch. And press the AF button and CH6 button at the same time. (TEST MODE) 3.Adjust the reading of LCD indicator to [3000] (3.0V \pm 0.2V) by VR1.	SG
Dolby level	1.Insert a Dolby level test tape (400Hz-200nWb/m), connect the AC-volt meter to TP101(L)/TP102(R). 2.Adjust VR101(L) and VR102(R) to obtain an output of 388mV+1.5/—0.5dB. (Dolby switch:OFF)	AC-voltmeter Dolby level tape
Azimuth adjust- ment	1.Playback a azimuth test tape (10KHz,—10VU) and turn each azimuth-adjusting screw to make each FOW & REV Maximum. 2.After adjustment, make adhesion with bond.	Azimuth test tape Milli-volt meter
Tape speed	1.Playback a Wow & flutter test tape (3KHz,—10VU) and connect the frequency counter to TP101 (L) or TP102 (R). 2.Adjust Speed VR of the motor to obtain an output of TP101 (L), TP102 (R) is 3000Hz ± 45Hz.	Wow & flutter test tape Frequency counter

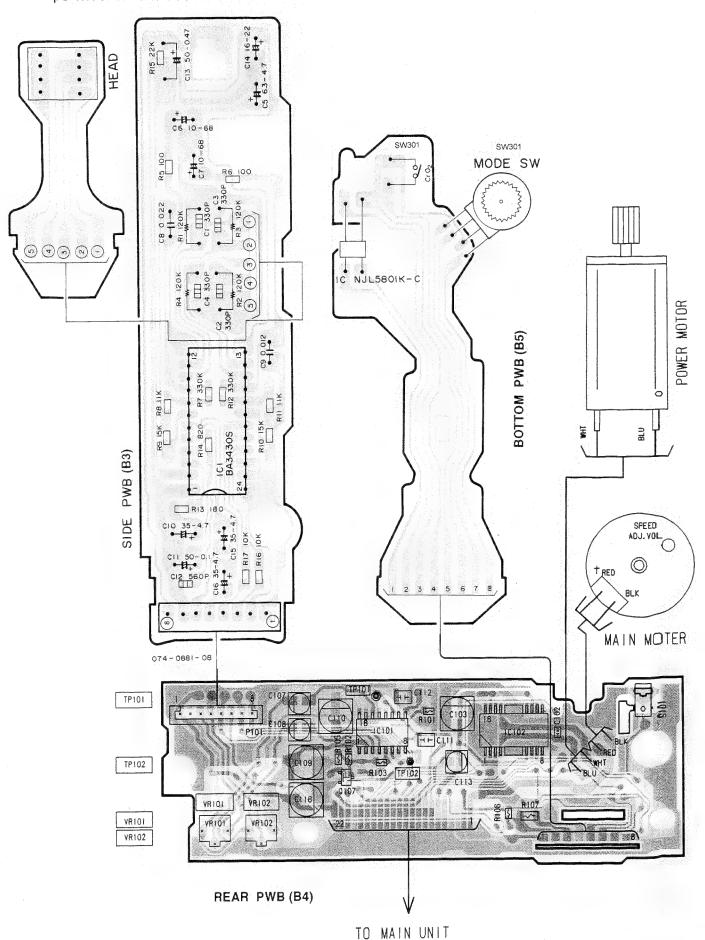
Adjustment point



Top side of main unit

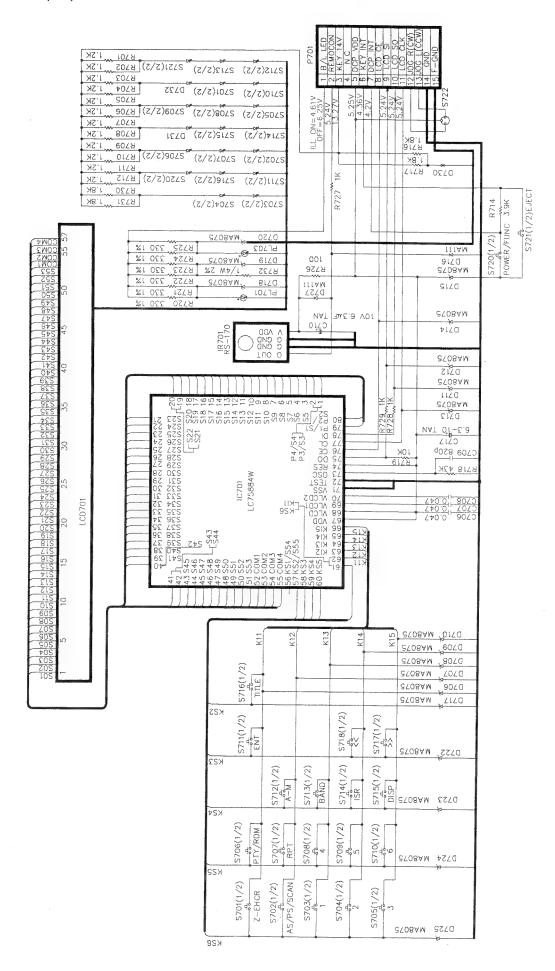
■ PRINTED WIRING BOARD:

Tape mechanism section 930-0798-81



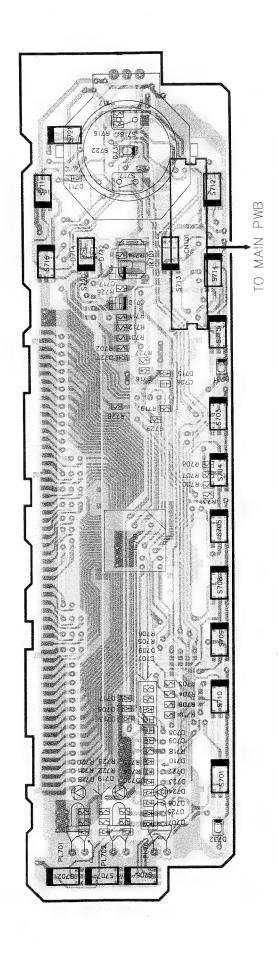
CIRCUIT DIAGRAM:

Switch PWB (B1) section



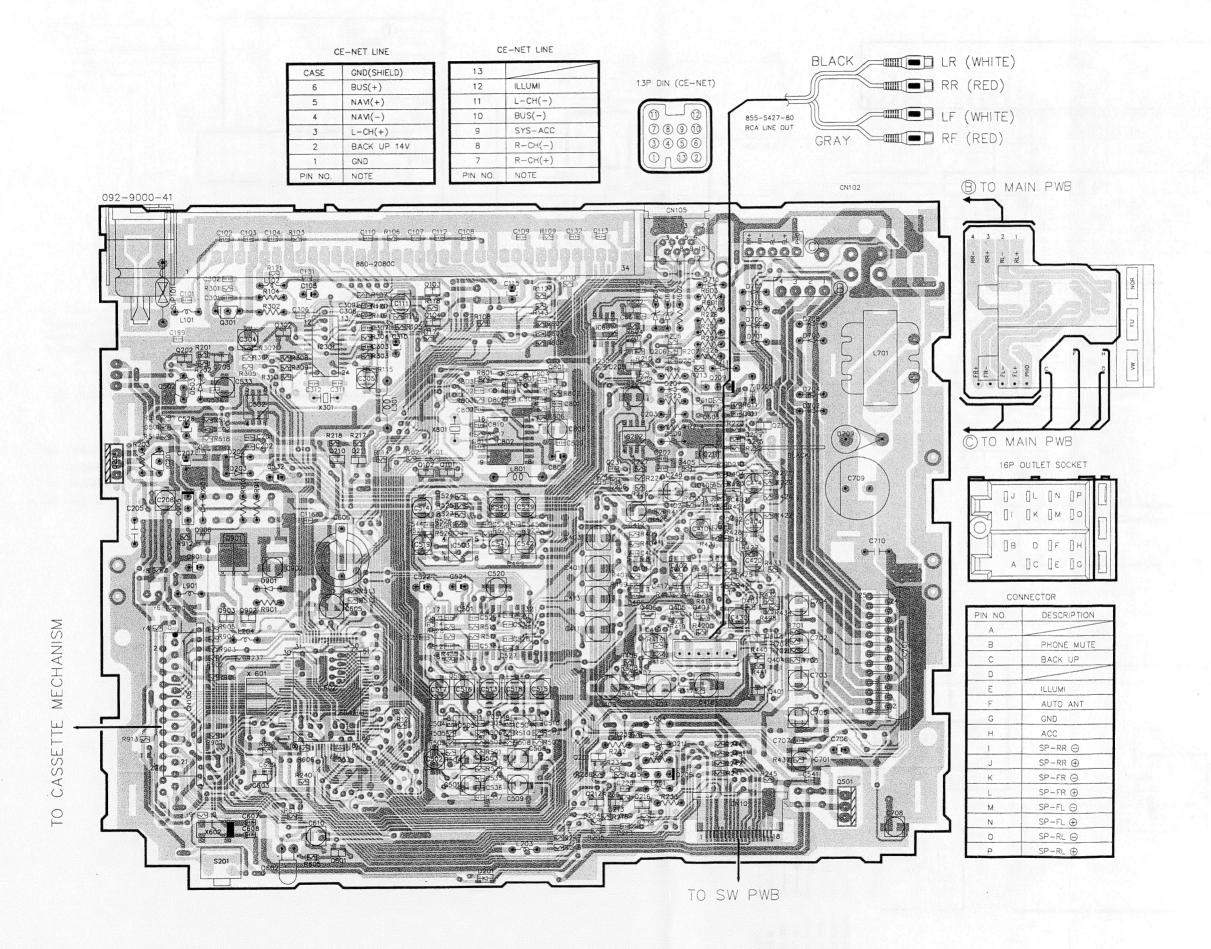
PRINTED WIRING BOARD:

Switch PWB (B1) section



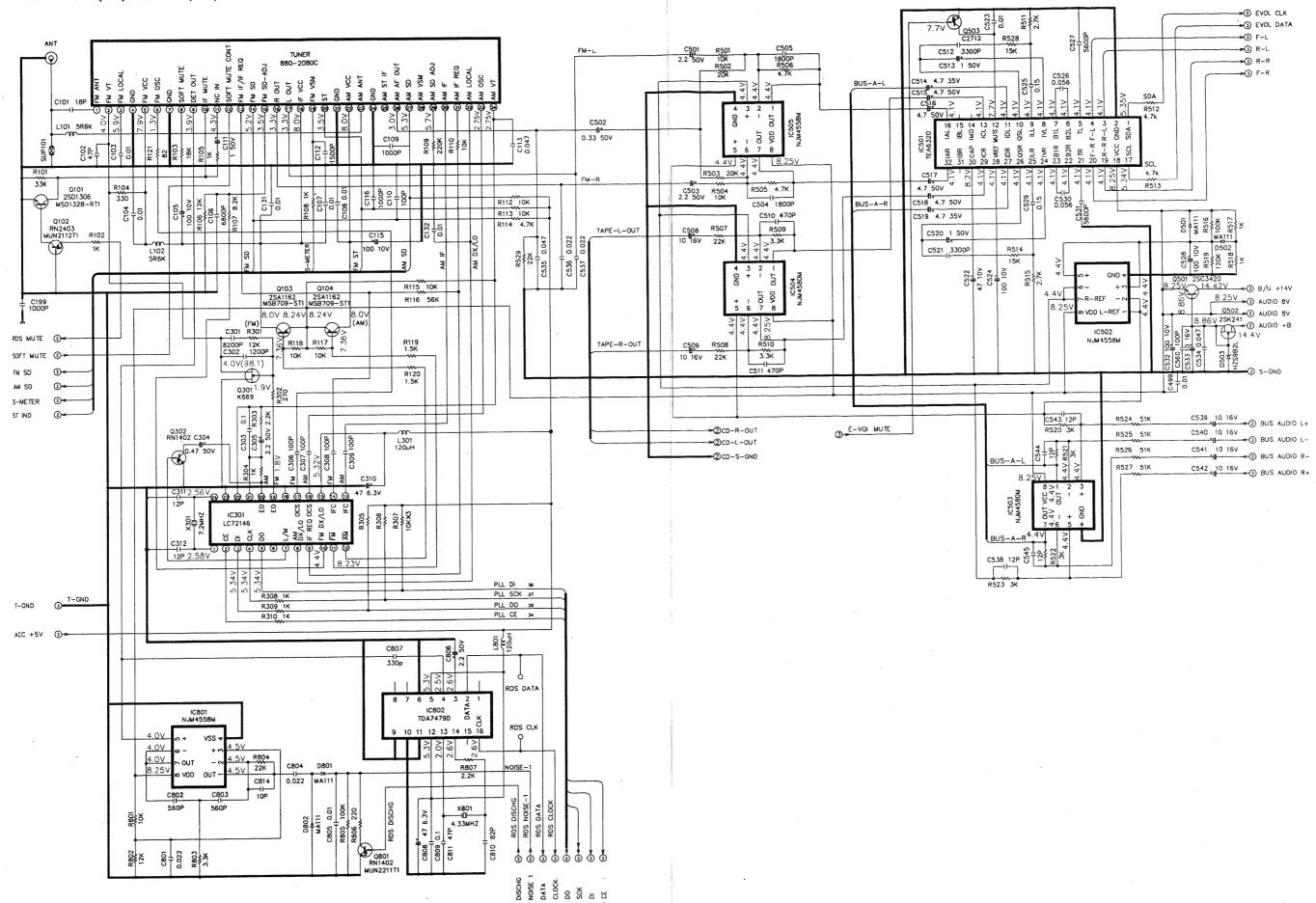
■ PRINTED WIRING BOARD:

Main PWB (B2) section



■ CIRCUIT DIAGRAM:

Main PWB (B2) section (1/3)



RDS RDS RDS LCD LCD LCD LCD

